

# Catalyst synthesis under CO<sub>2</sub> electroreduction favours faceting and promotes renewable fuels electrosynthesis

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**The electrosynthesis of C<sub>2+</sub> hydrocarbons from CO<sub>2</sub> has attracted recent attention in light of the relatively high market price per unit energy input. Today's low selectivities and stabilities towards C<sub>2+</sub> products at high current densities curtail system energy efficiency, which limits their prospects for economic competitiveness. Here we present a materials processing strategy based on in situ electrodeposition of copper under CO<sub>2</sub> reduction conditions that preferentially expose and maintain Cu(100) facets, which favour the formation of C<sub>2+</sub> products. We observe capping of facets during catalyst synthesis and achieve control over faceting to obtain a 70% increase in the ratio of Cu(100) facets to total facet area. We report a 90% Faradaic efficiency for C<sub>2+</sub> products at a partial current density of 520 mA cm<sup>-2</sup> and a full-cell C<sub>2+</sub> power conversion efficiency of 37%. We achieve nearly constant C<sub>2</sub>H<sub>4</sub> selectivity over 65 h operation at 350 mA cm<sup>-2</sup> in a membrane electrode assembly electrolyser.**

The utilization of CO<sub>2</sub> contributes to closing the anthropogenic carbon cycle. Electrochemical reduction is a promising strategy to fulfil this goal by converting CO<sub>2</sub> to fuels and value-added feedstocks using renewable electricity<sup>1</sup>. Among the products, C<sub>2+</sub> hydrocarbons and oxygenates—such as ethylene (C<sub>2</sub>H<sub>4</sub>), ethanol (EtOH) and *n*-propanol (*n*-PrOH)—are attractive in view of their major roles in the chemical industry<sup>2</sup>. However, it remains challenging to catalyse the formation of these multicarbon compounds with high selectivity via the CO<sub>2</sub> reduction reaction (CO<sub>2</sub>RR). The multi-step nature of the reaction and multiple competing pathways make the design of catalysts for desired C<sub>2</sub> products a challenging problem<sup>3–5</sup>.

Copper-based materials have so far been the most efficient in electrocatalysing the conversion of CO<sub>2</sub> to C<sub>2+</sub> hydrocarbons and oxygenates<sup>6–9</sup>. Tailoring the copper surface using materials chemistry with the goal of directing the binding of the intermediate in each reaction step offers routes to improve selectivity further towards desired multicarbon products<sup>9,10</sup>.

Electrochemical reduction of high-oxidation-state copper species offers one avenue to realize selective and active C<sub>2+</sub> product formation<sup>7,11–14</sup>. However, the Faradaic efficiency (FE) for C<sub>2+</sub> products has until now remained near or below 80% (refs. <sup>7,8,10</sup>). We sought further means to tune the exposed active sites in a polycrystalline copper catalyst to enhance the selectivity towards C<sub>2+</sub> products.

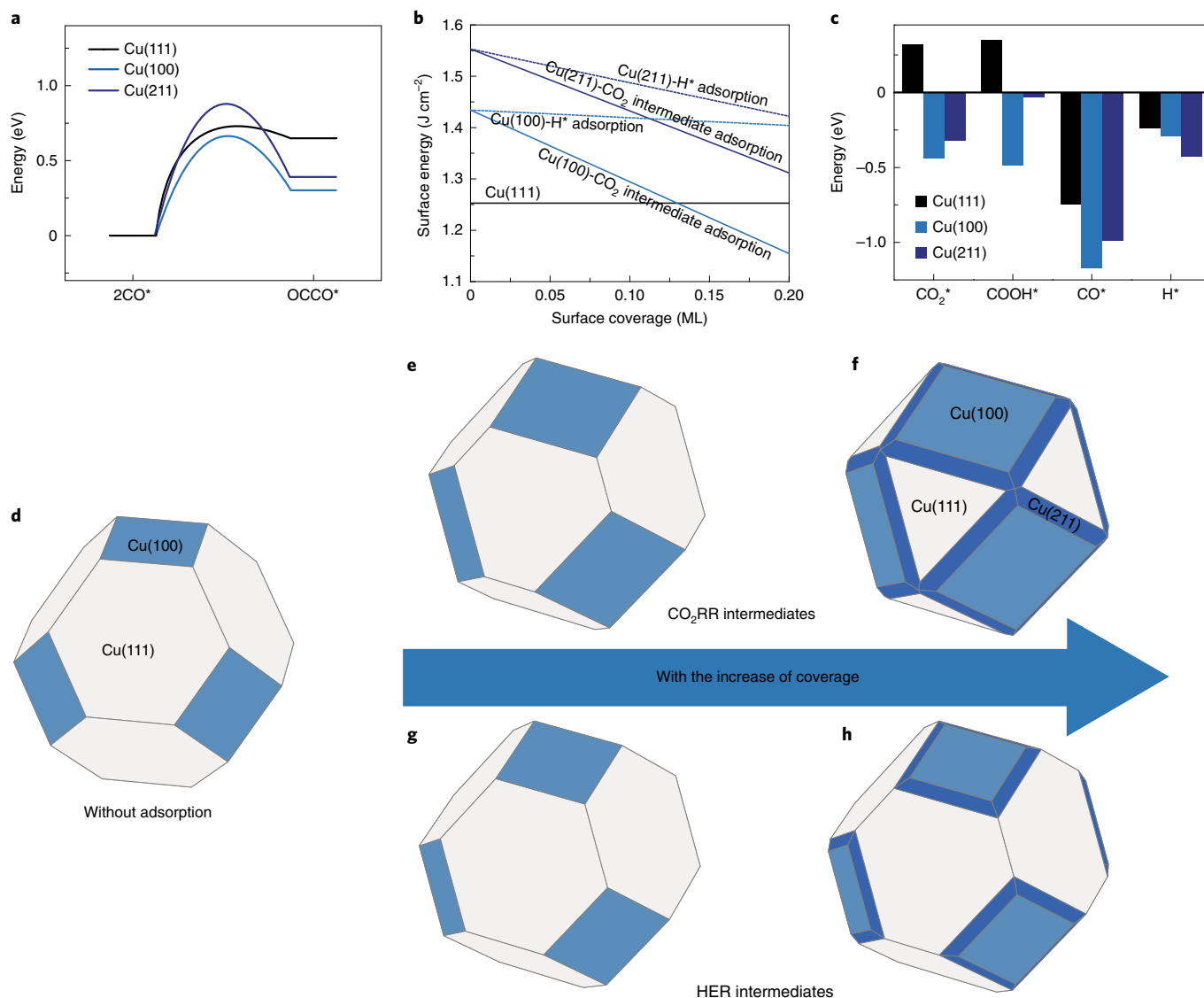
Cu(100) and step facets such as Cu(211) are active for CO dimerization, a key elementary step in producing C<sub>2+</sub> products<sup>15–18</sup>. Colloidally synthesized copper nanocubes—which are rich in Cu(100) facets—have been shown to achieve a ~76% FE towards C<sub>2+</sub> products (Supplementary Fig. 1).

Capping agents that adsorb on Cu(100) facets were used in previous approaches to Cu(100)-rich catalyst syntheses, lowering their surface energy<sup>19,20</sup>. We reasoned an approach to Cu(100)-rich copper synthesis, in which the CO<sub>2</sub>RR intermediates would have strong interactions with Cu(100) facets, could increase the exposure of surface Cu(100). We pursued the in situ favouring of copper facets during copper catalyst synthesis by ensuring the presence of the CO<sub>2</sub>RR intermediates during the electrodeposition of copper and developed an approach that considerably improves selectivity at high current densities. We increased the proportion of Cu(100) facets by 70% and consequently achieved a 90% FE for C<sub>2+</sub> products at a partial current density of 520 mA cm<sup>-2</sup>, a full-cell C<sub>2+</sub> power conversion efficiency (PCE) of 37% and nearly constant C<sub>2</sub>H<sub>4</sub> selectivity for over 65 h of operation.

## Results

**Density functional theory calculations.** We first investigated the energetics of copper facets with low Miller indices by calculating the surface energies using density functional theory (DFT). The activation energy and enthalpy change of CO dimerization on Cu(100) are 0.66 eV and 0.30 eV, respectively, which are lower than in the case of Cu(111) (0.72 and 0.65 eV) and Cu(211) (0.87 and 0.39 eV) (Fig. 1a, Supplementary Figs. 2–4 and Table 1). Similar trends are seen across relevant applied potentials (Supplementary Table 2). According to the calculated surface energies (1.25 J cm<sup>-2</sup> for Cu(111), 1.43 J cm<sup>-2</sup> for Cu(100) and 1.55 J cm<sup>-2</sup> for Cu(211)), the most stable facet in polycrystalline copper is Cu(111) (Fig. 1b, Supplementary Figs. 5 and 6, and Table 3–5). Stabilizing the less-favoured Cu(100) during

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**Fig. 1 | DFT calculations.** **a**, Energy profiles of CO dimerization on Cu(111), Cu(100) and Cu(211). **b**, Surface energy changes with the surface coverage of the  $\text{CO}_2\text{RR}$  (assuming the same coverages for all of the four intermediates) and HER intermediates. **c**, Adsorption energies of four intermediates on three facets of copper. **d-h**, Wulff construction clusters of copper without (**d**) and with adsorption of  $\text{CO}_2\text{RR}$  (**e,f**) and HER (**g,h**) intermediates.

the formation of polycrystalline copper catalysts thus requires a strategy to modulate the relative energies of different facets during materials synthesis.

We hypothesized that under the  $\text{CO}_2\text{RR}$ , the intermediates along reductive pathways can shape the formation of different facets, where the adsorption strength of the intermediates plays a role analogous to that of capping agents, traditionally employed to stabilize specific facets<sup>19</sup> in the growth of copper single crystals.

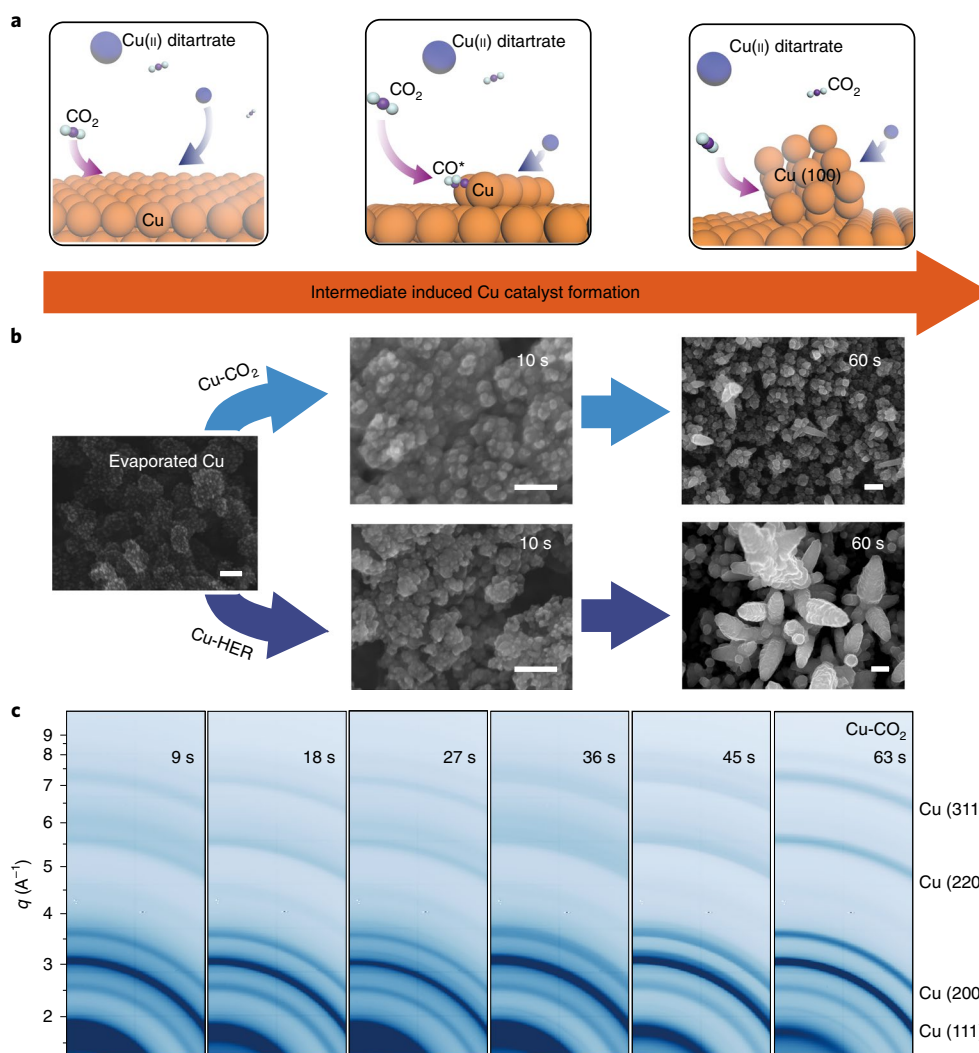
We calculated the adsorption strength of  $\text{CO}_2^*$ ,  $\text{COOH}^*$ ,  $\text{CO}^*$  and  $\text{H}^*$  (Supplementary Table 3) and found through their adsorption energy that the  $\text{CO}_2\text{RR}$  intermediates favour Cu(100), whereas the adsorption of  $\text{H}^*$ —the intermediate related with the HER—is strongest on Cu(211) (Fig. 1c).

We then modelled the equilibrium shapes of a copper crystal using the Wulff construction<sup>21</sup>. With the adsorption of these four intermediates, copper crystals exhibit an increase of the Cu(100) proportion relative to copper without the intermediates (Fig. 1e,f and Supplementary Figs. 7 and 8), although no clear changes of Cu(100) exposure are found when HER intermediates are used

(Fig. 1g,h and Supplementary Figs. 6 and 7). The trend was retained even when we varied the intermediate ratio (Supplementary Fig. 9). These findings motivated us to explore synthesizing catalysts in the presence of the  $\text{CO}_2\text{RR}$  intermediates.

**Intermediate adsorption engineers the copper facets.** Experimentally, we electrodeposited catalyst on gas diffusion layers in a  $\text{CO}_2$ -flow electrolyser (Supplementary Fig. 10). Tartrate anions were added as complexing agents to stabilize the catalyst precursor ( $\text{Cu}^{2+}$ ) in alkaline conditions. As seen in Fig. 2a, when we applied a cathodic current ( $400 \text{ mA cm}^{-2}$ ), the Cu(II) ditartrate ions were reduced to copper metal on the gas diffusion layer, accompanied by  $\text{CO}_2$  electroreduction on the copper surface.

We investigated the time-dependent structural evolution of copper over the course of catalyst formation to gain insight into the growth of copper catalysts during electrodeposition (Fig. 2b). The starting evaporated copper seed layer exhibited a nanoparticle morphology with a size of  $\sim 10 \text{ nm}$  (the left scanning electron microscopic image). After 10 s of electrodeposition under  $\text{CO}_2$  gas flow,



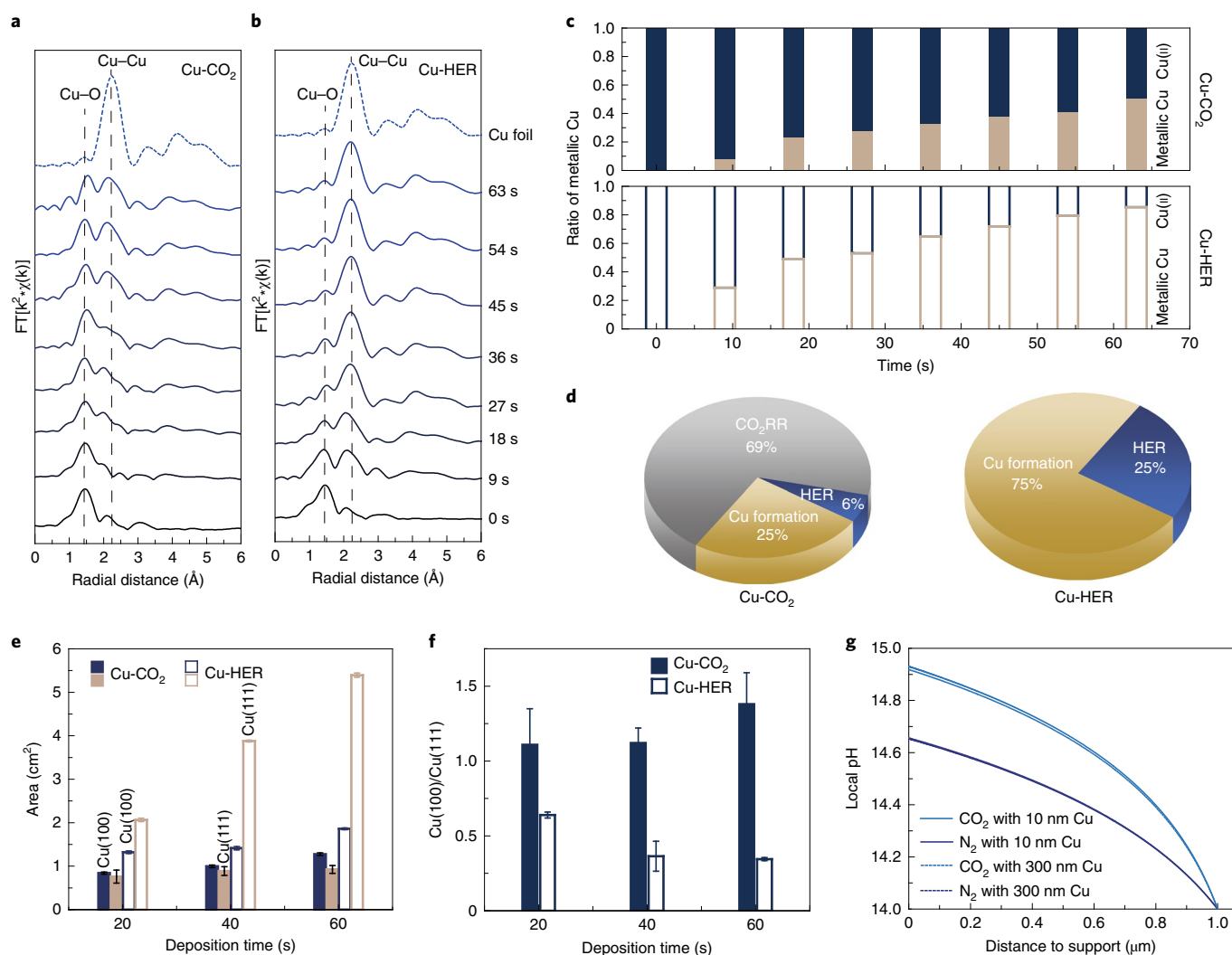
**Fig. 2 | The influence of intermediate adsorption on copper clustering.** **a**, A schematic illustration of intermediate adsorption controlling which copper facets are exposed. The chemisorbed intermediates (for example,  $\text{CO}^*$ ) act as capping agents, leading to a high portion of  $\text{Cu}(100)$  in the forming catalyst. **b**, The time-dependent morphological change of  $\text{Cu-CO}_2$  (upper arrows) and  $\text{Cu-HER}$  (lower arrows) during electrodepositions at  $400 \text{ mA cm}^{-2}$  in 1M KOH containing the copper precursor. The scale bars are 100 nm for the evaporated copper seeds and 10 s samples, and 200 nm for the 60 s copper samples. **c**, Two-dimensional GIWAXS patterns of the  $\text{Cu-CO}_2$  catalysts with respect to the deposition time.

copper with a particle size of  $\sim 20 \text{ nm}$  was formed (labelled  $\text{Cu-CO}_2$  in Fig. 2b). Cross-sectional secondary electron and backscattered electron images confirmed a  $\sim 200 \text{ nm}$  thickness of this copper layer (Supplementary Fig. 11a). Extending the deposition time to 60 s increased the size to  $\sim 50 \text{ nm}$ , with dendritic structures forming simultaneously. The thickness of the 60 s copper catalyst layer (labelled  $\text{Cu-CO}_2\text{-60}$ ) is  $\sim 600 \text{ nm}$  (Supplementary Fig. 11b).

As a control experiment to check whether  $\text{CO}_2$  played a role during catalyst synthesis, we grew catalysts whose synthesis was accompanied by  $\text{H}_2$  evolution only (labelled  $\text{Cu-HER}$ ) by replacing  $\text{CO}_2$  with  $\text{N}_2$  gas at the same flow rate. The copper catalyst layer that was formed in 10 s under  $\text{N}_2$  gas exhibited a grain size of  $\sim 20 \text{ nm}$  with a  $\sim 300 \text{ nm}$  thickness (Supplementary Fig. 12a). After 20 s, we observed an aggregate size of  $\sim 200 \text{ nm}$ , with larger dendrites forming (Supplementary Fig. 8a); the catalyst layer exhibited a thickness of  $\sim 500 \text{ nm}$ , which is similar to the thickness of  $\text{Cu-CO}_2$  formed in 60 s (Supplementary Fig. 13b). After 60 s, the  $\text{Cu-HER}$  crystals were predominantly dendritic structures (Fig. 2b) with lengths ranging from 0.5 to  $2 \mu\text{m}$  (Supplementary Fig. 12b).

$\text{Cu}(111)$  and  $\text{Cu}(100)$  coexist on both  $\text{Cu-CO}_2$  and  $\text{Cu-HER}$  catalysts, as evidenced by high-resolution transmission electron microscopy (Supplementary Figs. 14–16) and grazing-incidence wide-angle X-ray scattering (GIWAXS, Fig. 2c, and Supplementary Figs. 17 and 18). However, the  $\text{Cu-CO}_2$  catalysts exhibited a lower X-ray diffraction peak intensity than the  $\text{Cu-HER}$  counterparts did in the same deposition time (Supplementary Fig. 18). The results indicate qualitatively that less copper was deposited in the presence of  $\text{CO}_2$  gas. We further checked the crystal structure of the catalysts using dark-field high-resolution transmission electron microscopy (Supplementary Figs. 14–16). The results show that the  $\text{Cu-CO}_2\text{-60}$  catalysts exhibit less  $\text{Cu}(111)$  facet exposure compared with  $\text{Cu-HER-20}$ .

We then sought to quantify the difference in the catalyst formation and facet exposure. We performed a series of operando studies for real-time monitoring of catalyst formation. Using operando Raman spectroscopy, we observed chemisorbed intermediates when  $\text{CO}_2$  was present (Supplementary Fig. 19) and we used operando hard X-ray absorption spectroscopy (hXAS)



**Fig. 3 | Analysis of the catalyst formation and the surface structures.** **a, b**, Fourier-transformed operando xXAS spectra of the formations of intermediate Cu-CO<sub>2</sub> and Cu-HER with respect to time at 400 mA cm<sup>-2</sup> in 1M KOH containing the copper precursor. **c**, The ratio of metallic copper to copper precursor over the course of catalyst formation. **d**, Charge distribution during the electrochemical catalyst synthesis. **e, f**, The surface area (**e**) and ratio (**f**) of Cu(100) and Cu(111) facets, quantified by OH<sup>-</sup> electroadsorption. Error bars correspond to the s.d. of three independent measurements. **g**, Local pH modelling during catalyst growth.

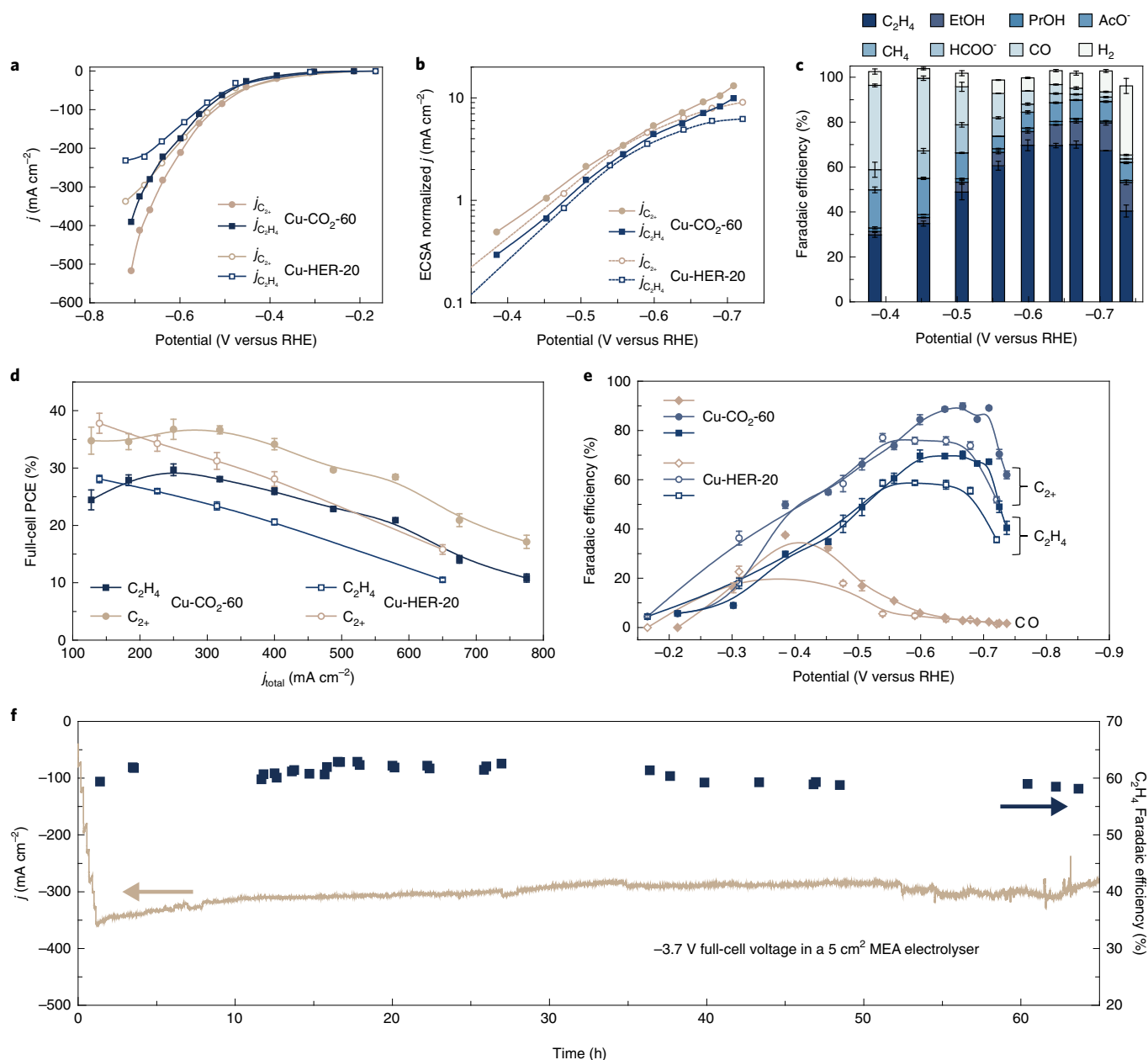
to track the electrochemical formation of copper as a function of time (Fig. 3a,b). We analysed the X-ray absorption near-edge structure of the copper crystals by linear combination fitting (Supplementary Figs. 20 and 21, and Tables 6 and 7). The starting spectrum exhibits a Cu<sup>2+</sup> complex feature ascribed to the Cu(II) ditartrate ions in the electrolyte. The ratio of metallic copper to Cu(II) ditartrate for Cu-CO<sub>2</sub> reaches roughly 50:50 after 60 s (Fig. 3c, upper panel); however, for Cu-HER, a similar ratio of ~53:47 is obtained at 27 s, and it further increases to ~88:12 following 60 s (Fig. 3c, lower panel).

As different copper facets feature distinctive (and previously documented<sup>22</sup>) OH<sup>-</sup> electrochemical adsorption behaviour, we sought to quantify Cu(100) exposure using the OH<sup>-</sup> electroadsorption technique (Supplementary Fig. 22)<sup>23</sup>. Linear sweep voltammetry profiles reveal electrochemical OH<sup>-</sup> adsorption peaks (the oxidation of surface copper) on Cu(100), Cu(110) and Cu(111) at potentials ~0.37, 0.43, 0.48 V versus the reversible hydrogen electrode (RHE), respectively<sup>23</sup>. We calculated the surface area of each facet (see Methods) for copper catalysts that are deposited for different time using these peaks (Fig. 3e,f). The growth of Cu(111) is substantially suppressed in the Cu-CO<sub>2</sub>-60 sample, with a Cu(111)

surface area of less than 0.9 cm<sup>2</sup> per 1 geometric cm<sup>2</sup> electrode (Fig. 3e). The Cu(100)-to-Cu(111) surface area ratio of Cu-CO<sub>2</sub> is >1.7-times that of Cu-HER (Fig. 3f).

We also used lead underpotential deposition (UPD, another surface-sensitive electrochemical technique) and witnessed similar Cu(100):Cu(111) ratios for Cu-CO<sub>2</sub> and Cu-HER catalysts (Supplementary Fig. 23). We extended the deposition time to 90 s for Cu-CO<sub>2</sub> catalysts, and continued to observe a high Cu(100):Cu(111) ratio of ~0.9 ± 0.2 (Supplementary Fig. 24). From reaction-diffusion modelling, we estimate that the local pH for Cu-CO<sub>2</sub> and Cu-HER are ~14.9 and ~14.7 (Fig. 3g), respectively, which argues against a considerable differential impact of local OH<sup>-</sup> on the catalyst surface structure.

We conclude that synthesis under the CO<sub>2</sub>RR reduced the amount of copper deposited and changed the surface structure. We propose a role for facet-selective capping by CO<sub>2</sub>RR intermediates: the adsorption of the CO<sub>2</sub>RR intermediates lowers the surface energy of high-energy copper facets, for example Cu(100) and Cu(111). This capping effect is similar to that in colloidal crystal synthesis<sup>24,25</sup>, which modulates copper growth and increases the fraction of Cu(100) facets.



**Fig. 4 | CO<sub>2</sub> electroreduction performance.** **a**,  $j$ -V plots of the partial current densities of the  $C_2H_4$  and  $C_{2+}$  products versus the potential (with 90% iR correction) on Cu-CO<sub>2</sub>-60 and Cu-HER-20 in 7 M KOH. **b**, The ECSA-normalized partial current densities of the  $C_2H_4$  and  $C_{2+}$  products. **c**, The Faradaic efficiencies for each CO<sub>2</sub>RR product and H<sub>2</sub> on Cu-CO<sub>2</sub>-60 at various potentials ranging from -0.38 to -0.74 V versus RHE in 7 M KOH. **d**, A comparison of full-cell PCEs of  $C_2H_4$  and  $C_{2+}$  on Cu-CO<sub>2</sub>-60 and Cu-HER-20 in the current density range of 130–780 mA cm<sup>-2</sup> without iR correction in 7 M KOH. **e**, A comparison of the Faradaic efficiencies of  $C_2H_4$ ,  $C_{2+}$ , and CO on Cu-CO<sub>2</sub>-60 and Cu-HER-20 catalysts in 7 M KOH. **f**, The stability obtained at -3.7 V (without iR correction) in a 5 cm<sup>2</sup> MEA electrolyser. The anolyte was 0.15 M KHCO<sub>3</sub>. Error bars in **c–e** correspond to the s.d. of three independent measurements.

**CO<sub>2</sub> electroreduction performance.** We evaluated the catalytic performance of Cu-CO<sub>2</sub> catalysts in 7 M KOH electrolyte (Fig. 4), a catholyte in which the energy barrier for CO–CO dimerization is considerably reduced<sup>26</sup>. Using samples having similar mass loadings, particle sizes, electrochemically active surface areas (ECSAs) (Supplementary Figs. 25–27 and Table 8) and Brunauer–Emmett–Teller surface areas (Supplementary Table 9), we tested Cu-CO<sub>2</sub>-60 and Cu-HER-20 catalysts in a 1 cm<sup>2</sup> active area CO<sub>2</sub>RR flow cell.

To characterize the intrinsic activity of the catalysts, we normalized current densities using their ECSAs (Supplementary Fig. 27 and Table 6). The ECSA-normalized  $C_2H_4$  and  $C_{2+}$  partial

current densities of Cu-CO<sub>2</sub>-60 are 1.3-times higher than those of Cu-HER-20 (Fig. 4b).

On Cu-CO<sub>2</sub>-60, the FE for  $C_{2+}$  products reaches its peak value of  $90 \pm 1\%$  (Fig. 4c) at -0.67 V versus RHE (at a full-cell voltage of 2.85 V without iR correction, Supplementary Fig. 28), with a  $C_{2+}$  partial current density of  $\sim 280$  mA cm<sup>-2</sup>. The  $C_{2+}$  liquid products include EtOH, PrOH and acetate (AcO<sup>-</sup>, Supplementary Fig. 29). This result translates to a  $\sim 37\%$   $C_{2+}$  full-cell PCE (Fig. 4d and Supplementary Table 10). At -0.71 V, Cu-CO<sub>2</sub>-60 exhibits a partial current density of  $\sim 520$  mA cm<sup>-2</sup> with a similarly high FE and a 29% PCE for  $C_{2+}$  products (Fig. 4c).



By contrast, the highest  $C_{2+}$  FE and partial current density on the Cu-HER-20 catalyst are  $77 \pm 2\%$  and  $337 \text{ mA cm}^{-2}$  (Fig. 4c and Supplementary Fig. 30); the corresponding  $C_{2+}$  full-cell PCE is 31% (Fig. 4c).

Considering the similarity of  $\text{CO}_2$  and CO reduction reactions, we also electrodeposited copper under CO gas and obtained  $68 \pm 4\%$  and  $83 \pm 2\%$  FE for  $\text{C}_2\text{H}_4$  and  $C_{2+}$  products (Supplementary Fig. 31a,b). The  $\text{CO}_2\text{RR}$  performance on the 50 nm copper seeds were also investigated (Supplementary Fig. 32). A detailed performance of the  $\text{CO}_2\text{RR}$  for each catalyst is shown in Supplementary Tables 13–17.

As the chemisorbed CO is further converted to  $C_{2+}$  products<sup>11,27</sup>, we plotted the potential-dependent CO and  $C_{2+}$  selectivity trend (Fig. 4e). Compared with Cu-HER-20, Cu- $\text{CO}_2$ -60 exhibits a higher CO selectivity, peaking at  $35 \pm 1\%$  at lower overpotentials, which is  $\sim 1.7$  times as high as that on Cu-HER-20 (Supplementary Tables 11 and 14). The higher CO production on the Cu- $\text{CO}_2$ -60 catalyst at lower overpotentials agrees with a picture of higher  $\text{CO}^*$  intermediate availability when we move to higher overpotentials. As the Cu- $\text{CO}_2$ -60 catalyst differs from the Cu-HER-20 principally in terms of the surface exposure of Cu(100) and Cu(111) facets, this selectivity difference at lower potentials agrees with the view that the higher performance on Cu- $\text{CO}_2$  arises from optimized facet exposure.

Alkaline conditions provide high selectivity for  $C_{2+}$  products (Supplementary Fig. 33) and reduce overpotentials for the  $\text{CO}_2\text{RR}$  and oxygen evolution at the anode, which lowers the full-cell voltage (Supplementary Fig. 28). However,  $\text{CO}_2$  reacts with KOH and forms carbonates under alkaline conditions, which requires additional energy costs for its regeneration (Supplementary Fig. 34). Neutral  $\text{CO}_2\text{RR}$  reduces the carbonate formation problem. We developed Cu- $\text{CO}_2$ -60 catalysts with a  $5 \text{ cm}^2$  active area integrated with a membrane electrode assembly (MEA) and used these in an electrolyser with 0.15 M  $\text{KHCO}_3$  anolyte. We achieved 65 h of stable operation with constant  $\text{C}_2\text{H}_4$  FE of  $60 \pm 2\%$  at an applied full-cell voltage of  $-3.7 \text{ V}$  and current density of  $350\text{--}300 \text{ mA cm}^{-2}$  (Fig. 4f and Supplementary Fig. 35). This translates to a 25-fold increase in stability at current densities higher than  $300 \text{ mA cm}^{-2}$  compared with the best past reports of high-current-density  $\text{CO}_2$ -to- $C_{2+}$  product electroreduction<sup>6,7,9,10,12</sup> (Supplementary Table 10).

Following a 1000 s  $\text{CO}_2\text{RR}$  operation, we found that the Cu(100):Cu(111) ratio was well retained (Supplementary Fig. 36), while destructive morphological changes to the copper nanocubes were seen after the  $\text{CO}_2\text{RR}$  (Supplementary Fig. 37). Higher overpotentials and current densities cause more frequent electron exchanges between the catalyst and intermediates, different surface energies for the different facets and increased diffusion of copper atoms and surface bubble formation. Copper nanocubes could also be susceptible to morphological reconstruction as high alkaline conditions may culminate in regions that are less accessible to  $\text{CO}_2$  at the catalytic interface<sup>26</sup>.

When a catalyst is operated under the  $\text{CO}_2\text{RR}$ , the intermediate coverages on Cu(111), Cu(100) and Cu(211) facets are 0.01, 0.33, and 0.29 ML (Supplementary Figs. 6 and 9a)—these coverages are based on a previous study of Nørskov and co-workers<sup>28</sup>. With a 0.01 ML  $\text{CO}_2\text{RR}$  intermediate coverage, the Cu(111) facet has a surface energy of  $1.25 \text{ J cm}^{-2}$  and is  $0.16 \text{ J cm}^{-2}$  more stable than Cu(100) with the same coverage (Fig. 1a and Supplementary Fig. 6). The direct conversion of Cu(111) to Cu(100) is therefore not favoured under  $\text{CO}_2\text{RR}$  conditions.

By contrast, when we electrodeposit under  $\text{CO}_2$ -rich conditions, we are no longer required to convert non-(100) facets to Cu(100); instead, we redirect  $\text{Cu}^{2+}$ -to-Cu electroreduction towards Cu(100). The surface energy associated with Cu(100) decreases to  $1.0 \text{ J cm}^{-2}$ , which is  $0.26 \text{ J cm}^{-2}$  more stable than that of Cu(111), due to a 0.33 ML  $\text{CO}_2\text{RR}$  intermediate coverage (Supplementary Fig. 9a).

The Wulff constructions present the thermodynamic equilibrium shapes of copper crystals with different intermediate coverages (Fig. 1d–h and Supplementary Figs. 7–9). The experiments agree with this picture, with a Cu(100):Cu(111) ratio up to 1.4:1 in the Cu- $\text{CO}_2$  catalyst (Fig. 3f).

Over the course of  $\text{CO}_2$  electroreduction, the  $\text{Cu}_2\text{O}$  feature that results post-oxidation (Supplementary Fig. 38) diminishes quickly once the potential is applied (Supplementary Figs. 39–42). This, when combined with the operando Raman results (Supplementary Fig. 19), indicates that the  $\text{CO}_2\text{RR}$  activity on both catalysts originates from metallic copper. As a similar coordination number was observed for the two catalysts (Supplementary Tables 18 and 19), neither the size effect<sup>29</sup> nor the subsurface oxygen of copper seems to determine the differences in selectivity and activity<sup>7</sup>. Catalysts with different deposition times under the same gas also exhibit similar FE for  $\text{C}_2\text{H}_4$  product (Supplementary Figs. 31b,c and 43). This result further argues against a major effect of size on the  $\text{CO}_2\text{RR}$  selectivity reported herein.

To explore the wider application of this  $\text{CO}_2\text{RR}$ -tailored catalyst synthesis strategy, we further prepared oxide-derived silver under  $\text{CO}_2\text{RR}$  and HER conditions (Ag- $\text{CO}_2$  and Ag-HER, Supplementary Fig. 44). We observed a  $\times 1.5$  increase in the area of Ag(110) facet ( $\sim 3 \text{ cm}^2$ )—the most active facet for  $\text{CO}_2$ -to-CO on Ag (ref. <sup>5</sup>)—on Ag- $\text{CO}_2$  (Supplementary Fig. 44g,h). The maximum FE for CO was  $\sim 92\%$  on Ag- $\text{CO}_2$ , 1.4-times higher than on Ag-HER ( $\sim 66\%$ ) (Supplementary Fig. 44i).

## Conclusion

This work presents a catalyst materials synthesis strategy that seeks to expose and maintain  $C_{2+}$ -selective Cu(100) facets preferentially, and thereby selectively produce  $C_{2+}$  products at high current via the  $\text{CO}_2\text{RR}$ . We capitalized on  $\text{CO}_2\text{RR}$  intermediate adsorption to tune which copper facets are exposed. We demonstrate that  $\text{CO}_2\text{RR}$  intermediates (for example, CO) can be used to regulate the crystallization of materials beyond noble metals<sup>30–32</sup>. We offer a physical picture in which the intermediates function in analogy with capping agents, regulating the growth of catalysts to produce a highly active catalyst with a high proportion of Cu(100). Only as a result do we achieve high-selectivity-at-high-current-density  $\text{CO}_2$  electroreduction to  $C_{2+}$  products and  $\text{C}_2\text{H}_4$  on copper catalysts. Specifically, we obtain a FE for total  $C_{2+}$  products of  $\sim 90\%$  at current densities exceeding  $580 \text{ mA cm}^{-2}$  and full-cell PCE for  $C_{2+}$  products of  $\sim 37\%$ . We achieved a constant  $\text{C}_2\text{H}_4$  FE for 65 h of operation. We demonstrated the wider applicability of this  $\text{CO}_2\text{RR}$ -processed catalyst-faceting strategy, increasing Cu(110) facet exposure on silver catalysts and achieving as a result 92% CO FE. In situ materials processing provides an avenue to expose preferentially and maintain the active sites needed in reactions, contributing additional principles for designing selective and active catalysts. The topic warrants further study to deepen and extend physical models of capping using intermediates during catalyst synthesis versus catalyst operation, including through the use of advanced operando methods that simultaneously monitor both the presence of intermediates, and of catalyst facets and shape, in situ.

## Methods

**DFT calculations.** All of the DFT calculations in this work were carried out with a periodic slab model using the Vienna ab initio simulation program<sup>33–36</sup>. The generalized gradient approximation was used with the Perdew–Burke–Ernzerhof exchange–correlation functional<sup>37</sup>. The projector-augmented wave method<sup>38,39</sup> was used to describe the electron–ion interactions and the cut-off energy for the plane wave basis set was 450 eV. To illustrate the long-range dispersion interactions between the adsorbates and catalysts, we employed the D3 correction method used by Grimme et al.<sup>40</sup> with Becke–Jonson damping<sup>41</sup>. Brillouin zone integration was accomplished using a  $3 \times 3 \times 1$  Monkhorst–Pack k-point mesh. The atomic coordinates of the optimized models are provided in Supplementary Data 1.

Adsorption geometries were optimized using a force-based conjugate gradient algorithm, whereas transition states were located with a constrained minimization

technique<sup>42–44</sup>. For the modelling of copper, the crystal structure was optimized and the equilibrium lattice constants were found to be  $a_{\text{Cu}} = 3.631 \text{ \AA}$ . Three low Miller index planes were cleaved, including Cu(100), Cu(111) and Cu(211). For Cu(100), a periodic six-layer model was used, with the three lower layers fixed and two upper layers relaxed, and a  $p(3 \times 3)$  super cell was chosen. For Cu(111), we used a four-layer model with a  $p(3 \times 3)$  super cell, with the two upper layers relaxed and the two lower layers fixed. Cu(211) was modelled with a periodic 12-layer  $p(1 \times 3)$  model with the six lower layers fixed and six upper layers relaxed. Convergence tests of the different layers are detailed in Supplementary Table 5. At all intermediate and transition states, one charged layer of water molecules was added to the surface to take the combined field and solvation effects into account<sup>45</sup>. The charged layer of water molecules was optimized at all intermediate and transition states. There is no proton or electron transfer in the CO dimerization, thus the computational hydrogen electrode was not used in this work.

For the full solvent calculations, the total number of waters considered is 25 Cu(100), 21 for Cu(111) and 21 for Cu(211), as seen in Supplementary Fig. 4. We used the reactive force-field to run a 1 ns molecular dynamic on all facets. The force-field developed by van Duin and co-workers<sup>46</sup> was chosen as it was also used by Goddard and co-workers to describe the conditions of the water-surface interface<sup>47</sup>.

We used the charge-asymmetric non-locally determined local-electric solvation model to describe the effect of applied potentials on adsorption and reaction energies<sup>48</sup>. We used the same settings as Goddard and co-workers in their study of the CO<sub>2</sub>RR mechanism<sup>19</sup>. For the effect of potential, we used the grand canonical electronic DFT<sup>50</sup> implemented in JDFTX (v. 1.4.2)<sup>51</sup> to evaluate the adsorption energies at different applied potentials.

To evaluate the stability of one surface, the surface energy was used as defined below:

$$E_{\text{surface}} = \frac{E_{\text{total}} - nE_{\text{ref}} - E_{\text{ads}}}{2A} \quad (1)$$

where  $E_{\text{total}}$  is the total energy of this surface from DFT calculations;  $E_{\text{ref}}$  is the reference energy of unit composition from bulk calculation;  $E_{\text{ads}}$  is the sum of the adsorption energies of the intermediates at given coverages;  $A$  is the surface area; and  $n$  is the number of unit composition in this surface. Given this definition, the more positive the surface energy is for a surface, the less stable this surface is.

Wulff constructions were performed using the Python Materials Genomics (pymatgen) materials analysis library<sup>52</sup>. In this work, CO<sub>2</sub>RR intermediates refer to CO<sub>2</sub><sup>\*</sup>, CO<sup>\*</sup>, COOH<sup>\*</sup> and H<sup>\*</sup>, whereas HER intermediates are H<sup>\*</sup>. Surface energies with adsorption of four intermediates states were calculated by assuming that the coverages are the same for all of the four intermediates; for example, the coverage was assumed to be 0.05 ML for all of the four intermediates at 0.2 ML total coverage. The total coverage value of CO<sub>2</sub>RR intermediates (0.2 ML) is chosen because it is the total coverage of each intermediate adsorbing on one side of a  $3 \times 3$  surfaces. To maintain consistency with Cu(111) and Cu(100), the Cu(211) surface was assumed to have nine sites. In a realistic system the coverage of the species should be larger and the values for different intermediates should be diverse. Nørskov and co-workers reported that the coverage of CO is ~0.3 ML on copper surfaces on the basis of a microkinetic modelling<sup>28</sup>. The value of 0.2 ML is considered only to show the trend that the Cu(100) concentration increases even at a low coverage of intermediates. The surface energies with intermediates are calculated in respect of Cu(111).

**Catalyst preparation.** Cu-CO<sub>2</sub> catalysts were prepared through an electrodeposition approach under CO<sub>2</sub> gas flow (50 standard cubic centimetres per minute, s.c.c.m.). Catalysts were electrodeposited at a constant current of  $-0.4 \text{ A cm}^{-2}$  for 60 s on a gas diffusion layer (Freudenberg H14C9, for characterizations) or a polytetrafluoroethylene (PTFE) membrane (pore size of 450 nm) with 50 nm sputtered copper seeds (for electrochemical tests). The solution consisted of 0.1 M copper bromide (98%, Sigma-Aldrich), 0.2 M sodium tartrate dibasic dihydrate (purum pro analysis  $\geq 98.0\%$  non-aqueous titration (NT), Sigma-Aldrich) and 1 M KOH. For Cu-CO and Cu-HER, the catalyst was synthesized under identical conditions as Cu-CO<sub>2</sub>, but with CO and N<sub>2</sub> or argon at the same flow rate instead of CO<sub>2</sub>.

For copper nanocubes, 46 mg hexadecyltrimethylammonium chloride ( $\geq 98.0\%$  NT, Sigma-Aldrich) was dissolved in 9.8 ml deionized water; 50  $\mu\text{l}$  0.1 M copper acetate (97%, Sigma-Aldrich) and 0.2 ml 0.5 M (+)-sodium L-ascorbate ( $\geq 98.0\%$  NT, Sigma-Aldrich) aqueous solution were then added. The solution was transferred into a gas-light vial and kept in a 100 °C oven for 1 h. The reddish copper nanocubes were then centrifuged, washed using deionized water and dried in vacuum; 6 mg copper nanocubes were obtained in 200 ml precursor solution. The copper nanocubes were then mixed with 10  $\mu\text{l}$  Nafion resin solution in 1 ml methanol, sonicated for 30 min and then sprayed onto a  $5 \times 5 \text{ cm}^2$  PTFE membrane with the 50 nm sputtered copper layer.

For the silver catalysts, the Ag<sub>2</sub>O precursor was prepared by mixing 25 ml 0.05 M AgNO<sub>3</sub> (98%, Sigma-Aldrich) with 1.4 g KOH. The as-made Ag<sub>2</sub>O particles were then spray coated onto a  $1 \text{ cm}^2$  gas diffusion layer with a mass loading of  $0.3 \text{ mg cm}^{-2}$ ; Ag-CO<sub>2</sub> and Ag-HER catalysts were prepared by electroreducing Ag<sub>2</sub>O nanoparticles at a constant current of  $-0.2 \text{ A cm}^{-2}$  for 30 s under CO<sub>2</sub> and N<sub>2</sub>, respectively.

**Materials characterization.** Scanning electron microscopy (Hitachi S-5200) and transmission electron microscopy (Hitachi HF3300) were employed to observe the morphology of the samples. X-ray photoelectron spectroscopy (XPS) measurements were carried out on a K-Alpha XPS spectrometer (PHI 5700 ESCA System), using aluminium K $\alpha$  X-ray radiation (1486.6 eV) for excitation. Operando hard X-ray absorption measurements were performed at the 9BM beamline and GIWAXS measurements were conducted at the 12-ID-D beamline of the Advanced Photon Source (APS) located in the Argonne National Laboratory (Lemont). Raman measurements were conducted using a Renishaw inVia Raman microscope and a water immersion objective ( $\times 63$ ) with a 785 nm laser.

#### Electrochemical OH<sup>-</sup> adsorption, Pb UPD and ECSA evaluation.

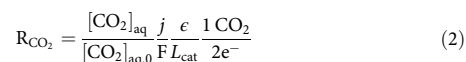
Electrochemical OH<sup>-</sup> adsorption was performed in a N<sub>2</sub>-saturated 1 M KOH electrolyte with a linear sweep voltammetry method at a sweep rate of  $100 \text{ mV s}^{-1}$  for copper and  $20 \text{ mV s}^{-1}$  for silver catalysts. The potential ranged from  $-0.2$  to  $0.6 \text{ V}$  versus RHE for copper. All copper catalysts were reduced at  $-0.6 \text{ V}$  versus RHE for 2 min before performing the OH<sup>-</sup> adsorption measurement. The single-crystal Cu(100) and Cu(111) substrates were measured using the same method. The facet area was calculated by normalizing the OH<sup>-</sup> adsorption charge of each facet on copper catalysts to that on the single crystals. For silver, catalysts were first reduced at  $-0.6 \text{ V}$  versus RHE for 30 s, and the potential range was  $0.83$  to  $0.93 \text{ V}$  versus RHE; N<sub>2</sub> was kept being purged during the measurement.

For the lead UPD, a N<sub>2</sub>-saturated 0.1 M HClO<sub>4</sub> aqueous solution with 10 mM Pb(ClO<sub>4</sub>)<sub>2</sub> was used as the electrolyte. The potential was first set at  $-0.15 \text{ V}$  versus RHE for 150 s. Linear sweep voltammetry with a sweep rate of  $10 \text{ mV s}^{-1}$  was used for measurements. The potential ranged from  $0.17$  to  $0.2 \text{ V}$  versus RHE; N<sub>2</sub> was purged during these measurements. The facet area was calculated by normalizing the lead UPD charge of each facet on copper catalysts to that on copper single crystals.

The electrochemical double-layer capacitance method was employed for the ECSA evaluation. All of the catalysts were reduced at  $-0.6 \text{ V}$  versus RHE for 2 min and scanned in the potential range of  $-0.07$  to  $0.13 \text{ V}$  and  $0.83$  to  $0.93 \text{ V}$  versus RHE for the copper and silver catalysts, respectively, in N<sub>2</sub>-saturated 1 M KOH for ten cycles at sweep rates of 20, 40, 60, 80 and  $100 \text{ mV s}^{-1}$ ; N<sub>2</sub> was purged during the measurement. The anodic and cathodic current densities ( $\Delta j$ ) at  $0.03 \text{ V}$  versus RHE for copper and  $0.88 \text{ V}$  versus RHE for silver were recorded in the last scan cycle. The differences in these two values of  $\Delta j$  at different sweep rates were then calculated and plotted against the sweep rates for each catalyst. By linear fitting, we calculated the slopes of the  $\Delta j$  values versus sweep rate curves, which are the double-layer capacitances for different catalysts. The double-layer capacitance of electropolished copper foil was obtained from previous reports<sup>53</sup>.

**Local pH simulation.** The local pH was simulated based on previous reports<sup>54</sup>, accounting for CO<sub>2</sub>(aq.), CO<sub>3</sub><sup>2-</sup>, HCO<sub>3</sub><sup>-</sup> and OH<sup>-</sup> evolution as CO<sub>2</sub>(aq.) is reduced via electrocatalysis in 1 M KOH. We modelled the four ionic species using the Transport of Dilute Species physics in COMSOL Multiphysics<sup>55</sup> in a two-dimensional rectangular domain. A time-dependent study was performed to simulate species evolution away from the interface. At the left boundary (that is, the gas-catalyst-electrolyte interface) the CO<sub>2</sub>(aq.) concentration was the equilibrium concentration in the bulk electrolyte (defined as  $[\text{CO}_2]_{\text{aq},0}$ ), which was specified according to Henry's Law and the Sechenov effect<sup>56–58</sup>, with zero flux imposed for CO<sub>3</sub><sup>2-</sup>, HCO<sub>3</sub><sup>-</sup>, and OH<sup>-</sup>. The top and right boundaries allow for species outflow, and the bottom boundary concentrations are those of the bulk solution.

To model CO<sub>2</sub>RR, a thin vertical catalyst layer was imposed over which CO<sub>2</sub>(aq.) is reduced and OH<sup>-</sup> is produced according to the reactions:



where  $[\text{CO}_2]_{\text{aq}}$  is the equilibrium concentration of aqueous CO<sub>2</sub> in the bulk electrolyte,  $R_{\text{CO}_2}$  and  $R_{\text{OH}}$  are the reaction rates determined by carbonate acid-base equilibria and by CO<sub>2</sub>RR for CO<sub>2</sub>(aq) and OH<sup>-</sup>,  $j$  is the current density applied,  $F$  is the Faraday constant,  $\epsilon$  is the catalyst porosity (0.6) and  $L_{\text{cat}}$  is the size of the catalyst layer (varied from 10 nm to 300 nm). The left CO<sub>2</sub>(aq.) boundary condition in conjunction with OH<sup>-</sup> production in the catalyst layer supports carbonate formation, producing a diffusion layer that grows away from the left boundary. We assume a  $2e^-$  process for the reduction of CO<sub>2</sub> (equation (2)) to CO with 100% Faradaic efficiency. The production of OH<sup>-</sup> (equation (3)) depends only on the current density as both CO<sub>2</sub>RR and HER produce OH<sup>-</sup>. The species' diffusion coefficient, as well as the chemical dissociation reaction equations of CO<sub>2</sub>(aq.) were found in previous literature<sup>59</sup>.

**XAS fitting.** An IFFFIT (v. 1.2.11) package was used to analyse the hXAS spectra<sup>60,61</sup>. Standard data-processing, including energy calibration and spectral normalization of the raw spectra, was performed using Athena (v. 0.8.056)

software. To track the copper valence distribution, a linear combination fitting analysis, included in Athena, was carried out using the hXAS spectra of various copper-based standards. To extract the copper bonding information, a Fourier transform was applied to convert the hXAS spectra from an energy space to a radial distance space. A standard fitting analysis of the first shell between 1.6 and 3.0 Å was then carried out using Artemis software. The phase and amplitude functions of Cu–Cu were calculated with FEFF6; a  $S_0^2/\sigma^2$  value of 0.89/0.00825 ( $S_0^2$  is the amplitude reduction factor, whereas  $\sigma^2$  is the Debye–Waller factor of the first atomic shell of Cu–Cu) was determined for copper from copper foil, which then was applied to the copper hXAS fitting.

**GIWAXS measurements.** GIWAXS measurements were performed at 12-ID-D beamline of the APS at the Argonne National Laboratory. The catalyst samples were mounted on a Huber six-circle diffractometer that can precisely control the X-ray angle of incidence to achieve the grazing-incidence condition for GIWAXS. The scattering patterns were obtained at an incident angle of 0.3°. The X-ray diffraction measurements were conducted at the X-ray energy of 20 keV with the beam profile of 500 µm (horizontal) × 70 µm (vertical). The sample stage was rotated by 180° along the out-of-plane axis during the measurement and scattering patterns were recorded at every 2°. Ninety patterns were acquired and integrated to obtain a single scattering pattern for each sample.

**Electrocatalytic measurement of CO<sub>2</sub> reduction.** The electrocatalytic measurements were carried out in a 1 cm<sup>3</sup> electrochemical flow cell using a three-electrode configuration with 90% iR correction. The flow cell was connected to an electrochemical workstation (Autolab PGSTAT204) equipped with a 10 A current booster. The flow cell consisted of three compartments: gas chamber, catholyte chamber and anolyte chamber. The gas and cathodic compartments were separated by the copper (or silver) electrode. Catholyte and anolyte chambers were separated by an anion-exchange membrane (Fumapem FAA-3-PK-130). The CO<sub>2</sub>RR catalyst, Ag/AgCl electrode (3.5 M KCl used as the filling solution) and NiFe hydroxides on a nickel mesh were employed as working, reference and counter electrodes, respectively. The full-cell voltages were tested in a two-electrode configuration. The thickness of the catholyte chamber was ~5 mm. Carbon/Nafion and graphite/Nafion mixtures were sequentially sprayed on the catalyst layer on PTFE support. The applied potentials were converted to the RHE scale through the following equation:

$$E_{\text{RHE}} = E_{\text{Ag/AgCl (3.5 M KCl)}} + 0.059 \times \text{pH} + 0.205 \quad (4)$$

Aqueous KOH (7 M or 1 M), K<sub>2</sub>CO<sub>3</sub> (0.5 M) or KHCO<sub>3</sub> (1 M) electrolyte was used as the both catholyte and anolyte. The flow rate of the CO<sub>2</sub> gas was fixed at 50 s.c.c.m. The gaseous products were separated by gas chromatography (PerkinElmer Clarus 600) and detected by a thermal conductivity detector and a flame ionization detector. High-purity argon (99.99%) was used as the carrier. Liquid products were quantified by <sup>1</sup>H-NMR (Agilent DD2 600) using dimethyl sulfoxide as the internal standard. The Faradaic efficiency of the gas product was calculated on the basis of the following equation:

$$\text{Faradaic efficiency} = \frac{i_x}{i_{\text{tot}}} = \frac{n_x v_{\text{gas}} c_x F}{i_{\text{tot}} V_m} \quad (5)$$

where  $i_x$  is the partial current of product  $x$ ,  $i_{\text{tot}}$  is the total current,  $n_x$  represents the number of electrons transferred towards the formation of 1 mol of product  $x$ ,  $v_{\text{gas}}$  is the CO<sub>2</sub> flow rate (s.c.c.m.),  $c_x$  represents the concentration of product  $x$  detected by gas chromatography (ppm),  $F$  is the Faraday constant (96,485 C mol<sup>-1</sup>), and  $V_m$  is the unit molar volume, which is 24.51 mol<sup>-1</sup> at room temperature (298.15 K).

The PCE was defined as the ratio of fuel energy to applied electrical power, which was calculated with the following equation:

$$\text{PCE}_x = \frac{P_{\text{chem}}}{P_{\text{applied}}} = \frac{(1.23 - E_x^0) F E_x}{\text{Applied voltage}} \quad (6)$$

where  $P_{\text{chem}}$  is the power used for the CO<sub>2</sub>RR;  $P_{\text{applied}}$  is the input electrical energy;  $E_x^0$  represents the equilibrium potential of CO<sub>2</sub> electroreduction to each C<sub>2+</sub> product, which is 0.08 V for ethylene, 0.09 V for ethanol and -0.26 V for acetate; and  $F E_x$  is the Faradaic efficiency for each C<sub>2+</sub> product.

For tests in MEA electrolyzers, the experimental set-up used was a commercial MEA electrolyser (Dioxide Materials, 5 cm<sup>2</sup> active area). The MEA consisted of a cathode electrode, anion-exchange membrane (Sustainion X37-50 grade 60) and anode electrode (IrO<sub>2</sub>-Ti mesh). The anode electrode was prepared by following a methodology similar to that described in the previous report<sup>62</sup>. The resulting cathode and anode electrodes were then mounted on their respective flow fields, separated from each other via the anion-exchange membrane and assembled in the MEA electrolyser; CO<sub>2</sub> was then supplied with a flow rate of 80 s.c.c.m. through the flow channels in the cathode flow field, whereas 0.15 M KHCO<sub>3</sub> was fed into the anode flow channels with a flow rate of 20 ml min<sup>-1</sup>. The applied potential was increased gradually from -3.0 V to -4.2 V, with constant negative potential increments of -0.1 V. Stability tests were performed at a constant full-cell potential of -3.7 V.

## Data availability

The datasets generated and/or analysed during the current study are available from the corresponding author on reasonable request.

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## Author contributions

E.H.S. supervised the project. Y.W. and C.-T.D. designed the experiments. Y.W. carried out the catalyst synthesis, electrochemical tests, electrocatalysis tests and SEM measurements. Z.W. performed DFT calculations. J.L. performed all the XAS measurements and analysed the results. A.O. performed the tests in MEA electrolyzers. M.G.K. prepared evaporated copper seeds. Y.L. and F.L. prepared sputtered copper seeds. C.-S.T. performed TEM measurements and data analysis. A.S. and C.M.G. carried out the operando Raman measurements. M. Luo synthesized copper nanocubes. C.M. performed the local pH simulations. Y.W., H.Z., M.Liu, A.P. and A.J. performed GIWAXS measurements and data analysis. Y.X. designed flow channels for electrolyzers. A.P. and P.T. carried out the XPS measurements. T.-T.Z., S.O.K. and D.S. contributed to manuscript writing. All authors discussed, commented on and revised the manuscript.

## Competing interests

Y.W. and E.H.S. of the University of Toronto have filed provisional patent application no. 62/844,482 regarding the preparation of in-situ synthesized catalysts for CO<sub>2</sub> reduction.

## Additional information

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